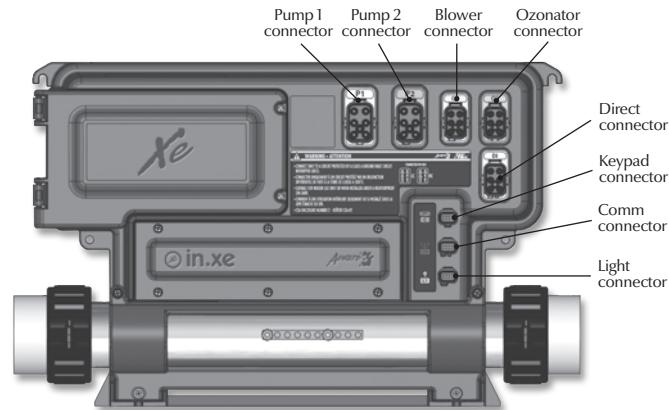


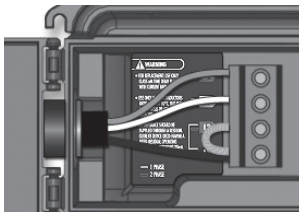


Quick Start Card in.xe.ce™

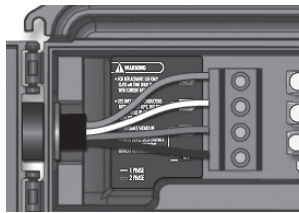
1- Connect all outputs & keypads



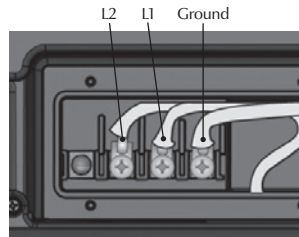
2- Connect the spa pack



Single-phase



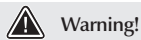
Dual-phase



in.xe.ce 230 V or 230/400 V

Correct wiring of the electrical service box, RCD, and pack terminal block is essential!

Call an electrician if necessary.



Warning!

230/400 V

Correct wiring of the electrical service box, RCD, and pack terminal block is essential!

Call an electrician if necessary.

Connection for 230 V heater (4 kW)

The heat.wav heater is factory configured 230 V / 4 kW (or 2 kW).

Heat.wav specification summary:

- European models are 230 V and are fuse protected
- Incoloy® or Titanium (optional) heater element for greater protection against corrosion.

3- Select low level

Configuration selection chart

Config #.	P1	P2	BL	CP configuration	Ozone configuration	Filter Type	Heater Pump
1	2sp	1sp	x	Always on	---	Clean, PIL	P1
2	2sp	1sp	x	Always on	---	Purge	CP
3	2sp	1sp	x	---	On during filter cycle, with P1	Clean, PIL	P1
4	2sp	1sp	---	Duration filtration	On during filter cycle, with CP	Clean, CP	P1
5	2sp	1sp	---	Always on	Always on with CP	Clean, PIL	CP
6	2sp	1sp	---	Duration filtration	On during filter cycle, with CP	Clean, CP	CP
7	2sp	1sp	---	---	On during filter cycle, with P1	Clean, PIL	P1



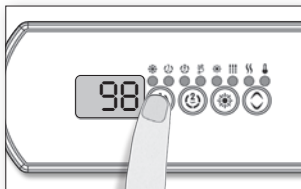
Configuration selection chart

Config #.	P1	P2	BL	CP configuration	Ozone configuration	Filter Type	Heater Pump
8	2sp	---	x	---	On during filter cycle, with PI	Clean, PIL	PI
9	2sp	---	---	---	On during filter cycle, with PI	Clean, PIL	PI
10	1sp	1sp	x	---	On during filter cycle, with PI	Clean, PIL	PI
11	1sp	1sp	---	Duration filtration	On during filter cycle, with CP	Clean, CP	PI
12	1sp	1sp	---	Always on	Always on with CP	Purge	CP
13	1sp	---	---	Always on	Always on with CP	Purge	CP

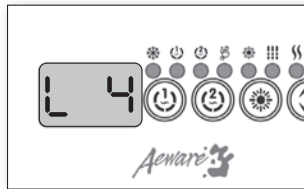
PI: Pump 1
CP: Circulation Pump

Note: This configuration chart is valid for the software #209 revision 1. This information is displayed on topside keypads at spa pack power-up. Software number is displayed first (ex: 209), followed by revision (ex: F 1).

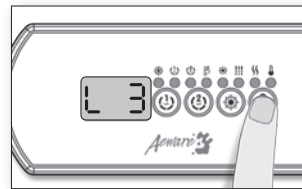
Programming the in.xe using the keypad



Press and hold the **Pump 1** key for 30 seconds.



The keypad display will show L xx where "xx" represents the previous configuration number registered in the system.



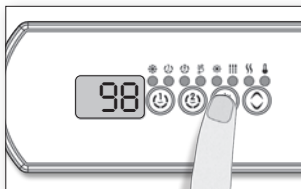
Use the **Up/Down** key to choose the new desired low level configuration number and press the **Program** key to confirm the selected configuration (consult the configuration selection chart section in this manual).

If the **Program** key is not pressed within 25 seconds, the unit will exit this menu without changing any settings.

If at power-up of the system your keypad display shows the following message: "L __", it means that all low level configurations have been downloaded, but no configuration number has been chosen.

*Note: if the keypad in use does not have the **Program** key use, the **Light** key instead.*

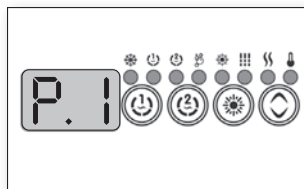
4- Select breaker



It's important to specify the current rating and the number of phases of the RCD used to ensure safe and efficient current management (and no RCD trippings). Press and hold the **Light** button for 30 seconds until you access the breaker setting menu.

Current setting for each phase setting

Nb of phases	Current setting range
1	10 to 40 A
2	16 to 20 A



Choose the number of phases supplying your spa. Use the **Up/Down** key to choose the desired value and press the **Program** or **Light** key to confirm the selection. You can choose between 1 or 2 phases.

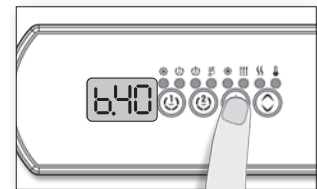


The values displayed by the system correspond to the maximum amperage capacity of the RCD.

Use the **Up/Down** key to select the breaker value. The value can be modified from 10 to 40 A.

This table shows typical settings of "b" for different RCD ratings. Select the one that matches your breaker.

b
40 A
32 A
25 A
20 A
16 A
10 A



Press the **Light** button to set the breaker rating.